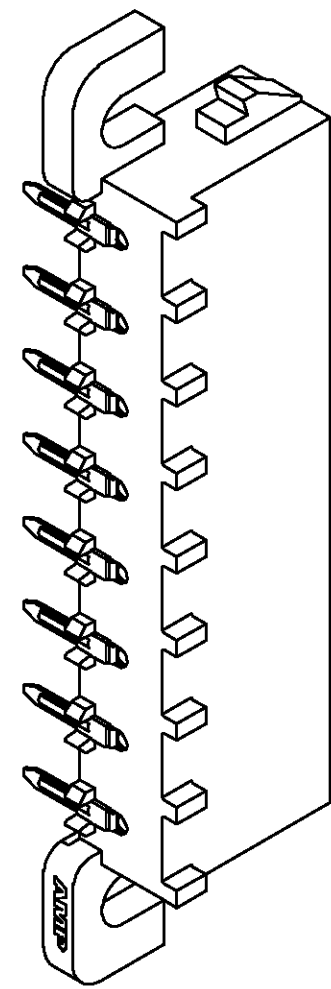
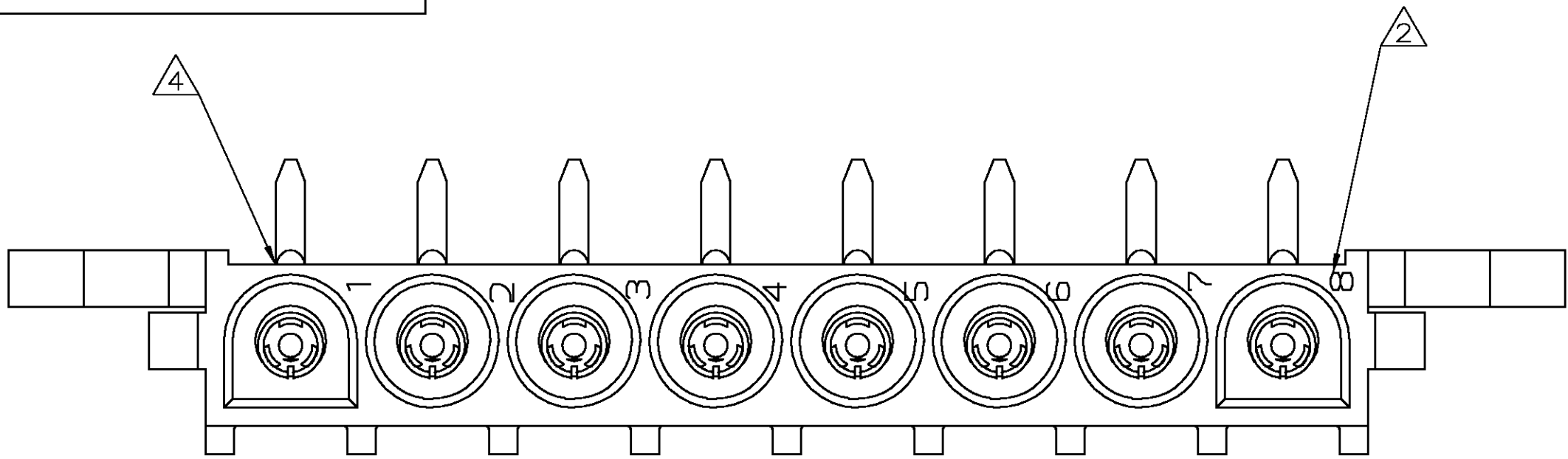
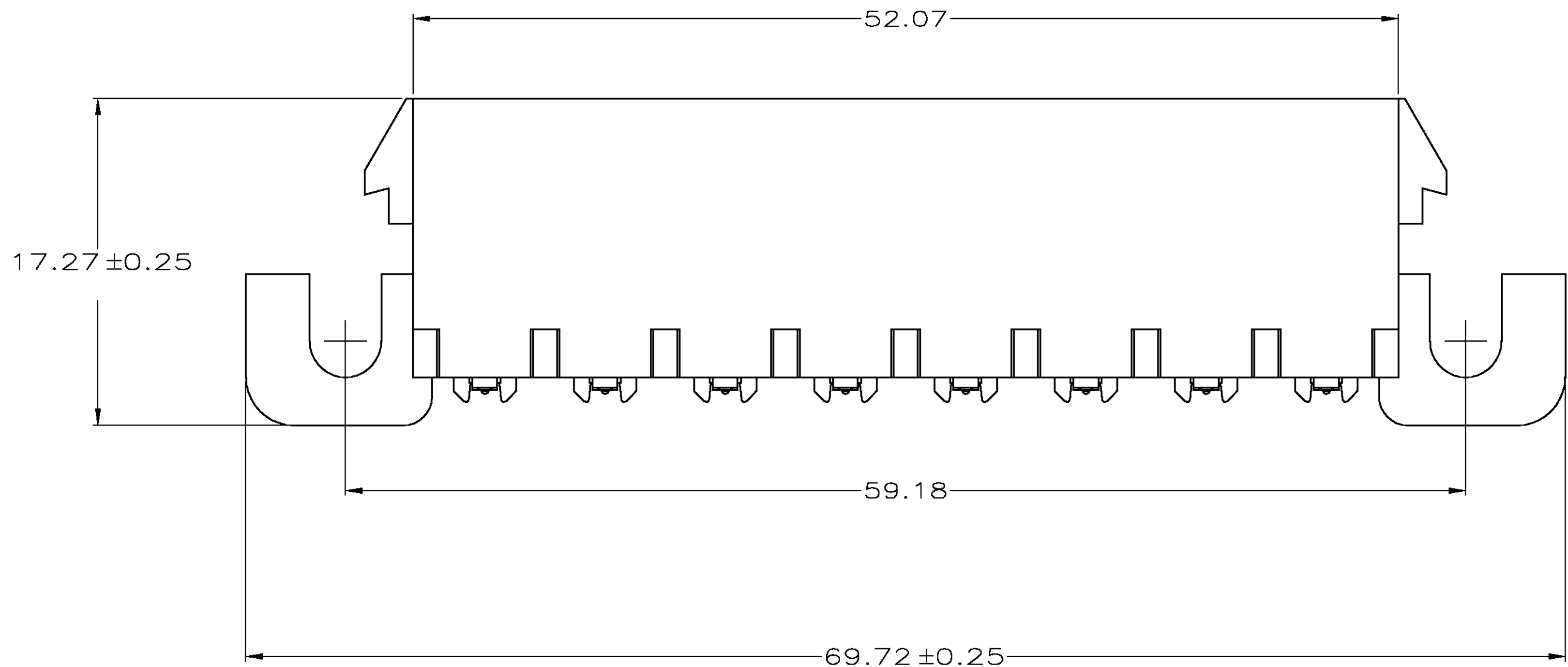


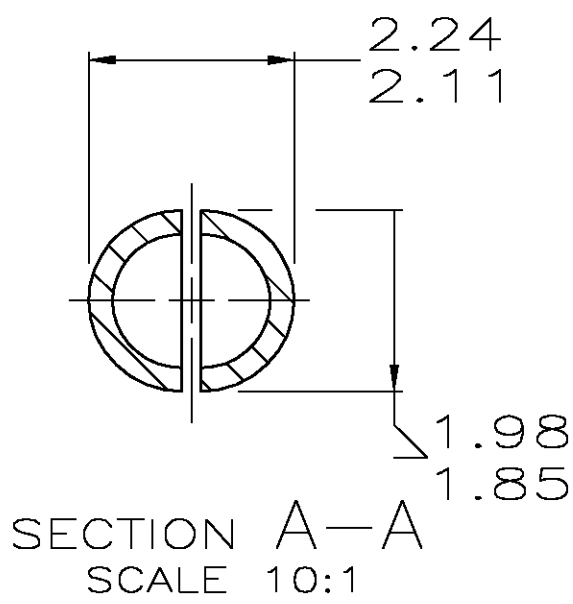
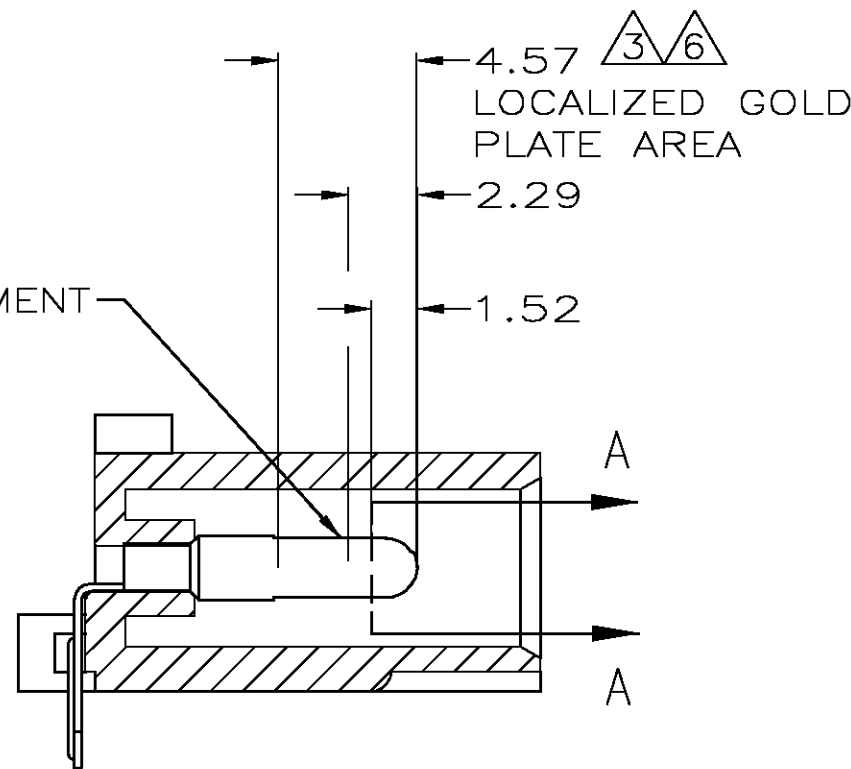
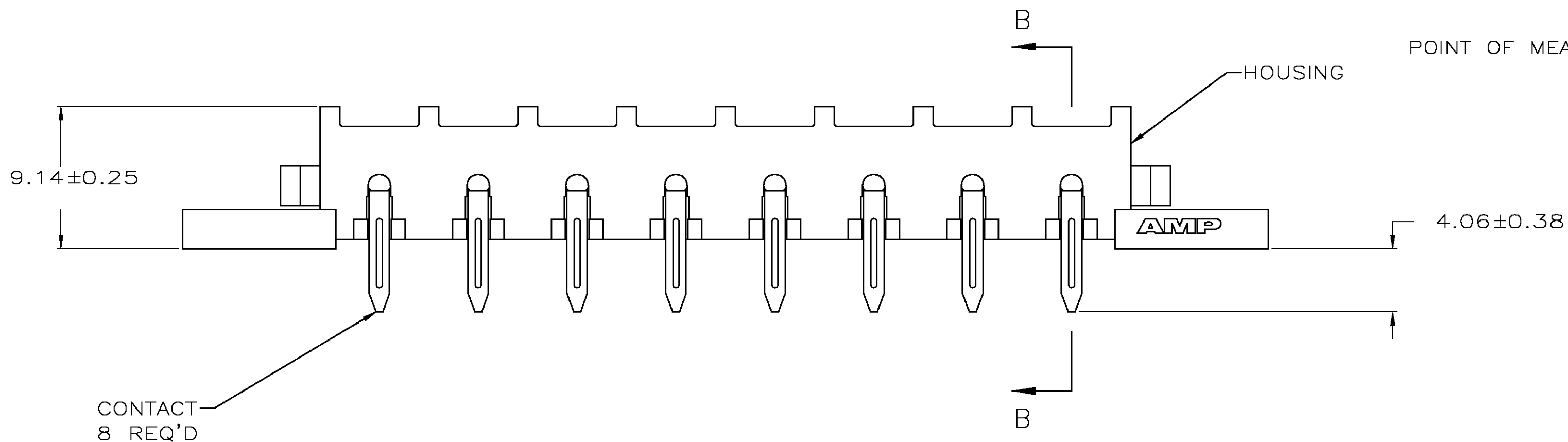
LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
CM	00	J		REVISED PER EC OG3B-1094-04	22FEB05	KW



1. PARTS COMPLY WITH AMP SOLDERABILITY SPECIFICATION 109-11-5.
- CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES,BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.
- CONTACT IS PLATED OVERALL WITH 0.00127 MIN NICKEL, THEN 0.00076 GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN LEAD FINISH ON SOLDER TAIL END.
- OPTIONAL CONSTRUCTION MAY DELETE THIS RIB.
- TOLERANCE NON-CUMLATIVE
- CONTACT IS PLATED OVERALL WITH 0.00127 MIN NICKEL, THEN 0.00076 GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN FINISH ON SOLDER TAIL END.

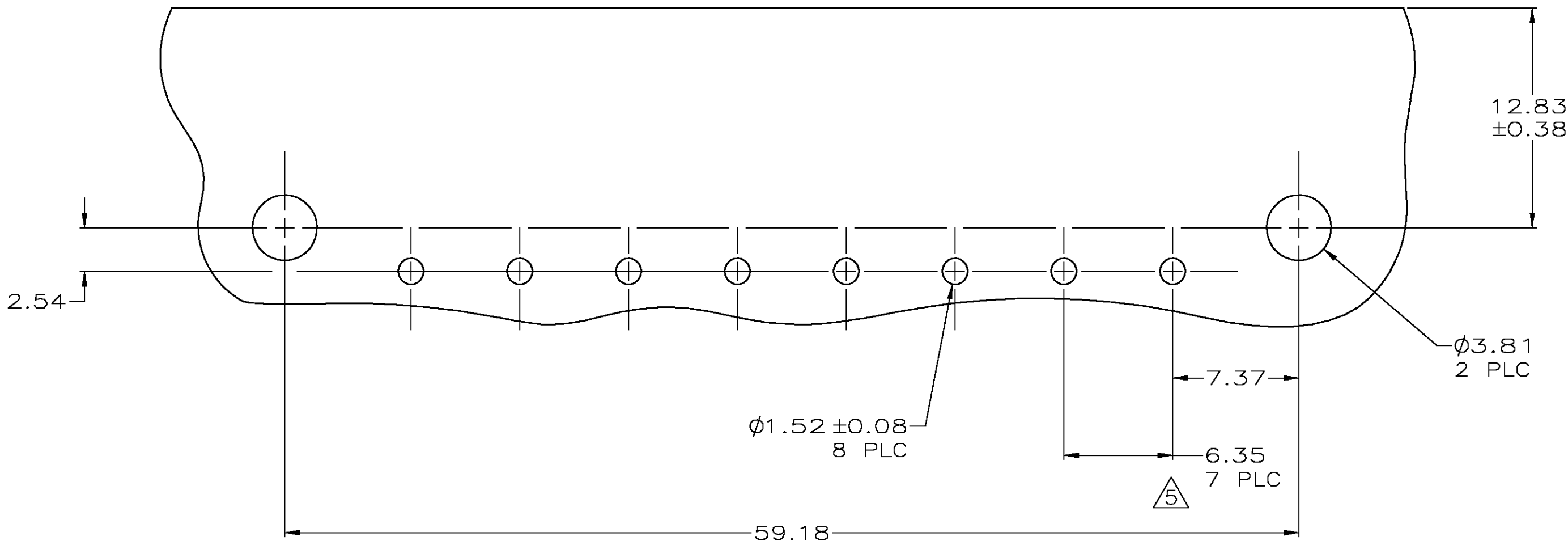


3-DIMENSIONAL MODEL NTS

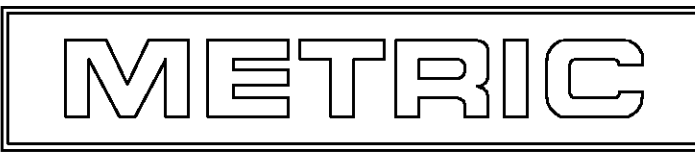


2.29	.090	-	-
2.24	.088	69.72	2.745
2.11	.083	59.18	2.330
1.98	.078	52.07	2.050
1.85	.073	17.27	.680
1.57	.062	12.83	.505
1.52	.060	9.14	.360
0.38	.015	7.37	.290
0.25	.010	6.35	.250
0.13	.005	4.57	.180
0.08	.003	4.06	.160
0.00127	.000050	3.81	.150
0.00076	.000030	2.54	.100
MM	IN	MM	IN

CONVERSION TABLE



RECOMMENDED MOUNTING HOLE PATTERN FOR 1.57 THICK P.C. BOARD



PH BRZ GOLD	NYLON, UL94V-0	640584-3
PH BRZ GOLD	NYLON, UL94V-0	640584-2
PH BRZ TIN	NYLON, UL94V-0	640584-1
CONTACT	HOUSING	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

MATERIAL SEE TABLE

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -

1 PLC ± -

2 PLC ± 0.13

3 PLC ± -

4 PLC ± -

ANGLES ± -

FINISH SEE TABLE

DWN K. WHITAKER 22FEB2005

CHK S. RIDGILL 22FEB2005

APVD S. RIDGILL 22FEB2005

PRODUCT SPEC

APPLICATION SPEC

WEIGHT -

CUSTOMER DRAWING

NAME Tyco Electronics Corporation Greensboro, NC 27409

PIN HEADER ASSEMBLY, RIGHT ANGLE MOUNT, 8 POSITION, UNIVERSAL MATE-N-LOK™

SIZE A1

CAGE CODE 00779

DRAWING NO C=640584

RESTRICTED TO -

SCALE 4:1

SHEET 1 OF 1

REV J